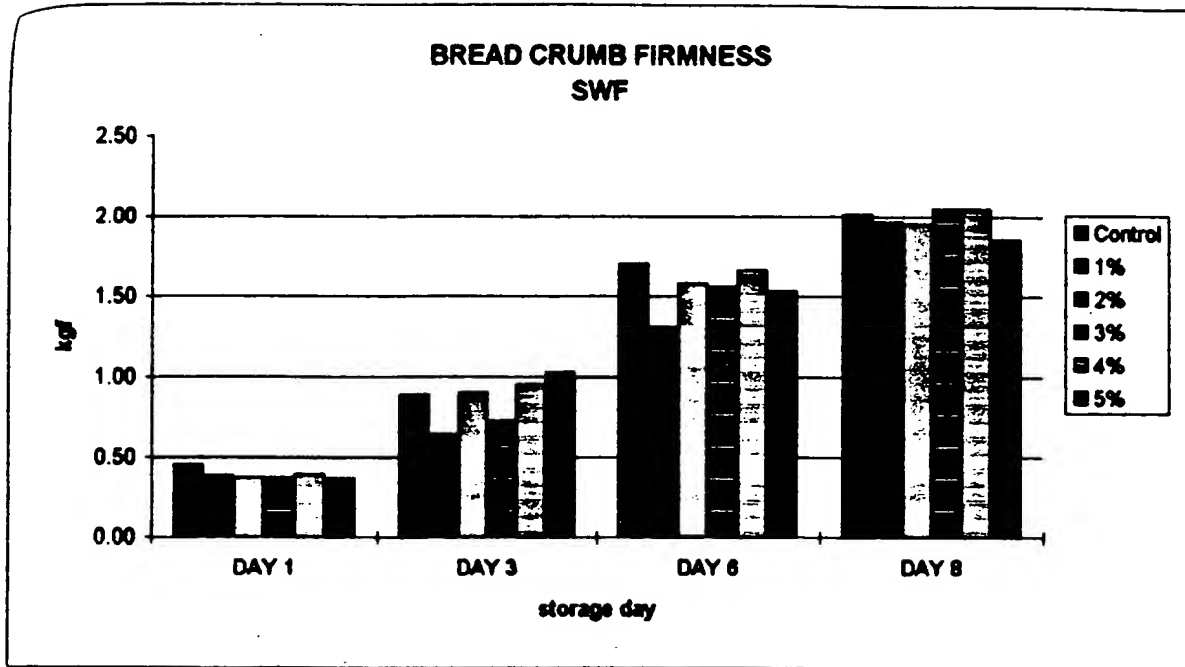


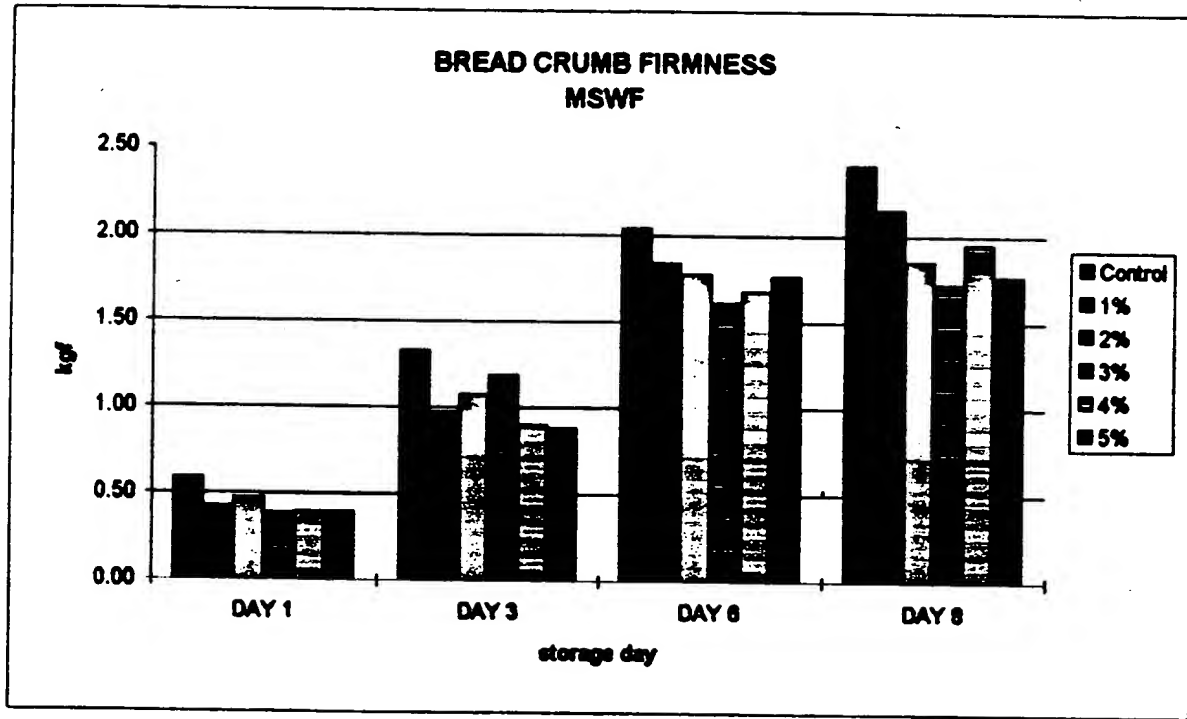
FIGURE 1



Crumb firmness means (kgf) for SWF

262020 50595280
08/796305-020797

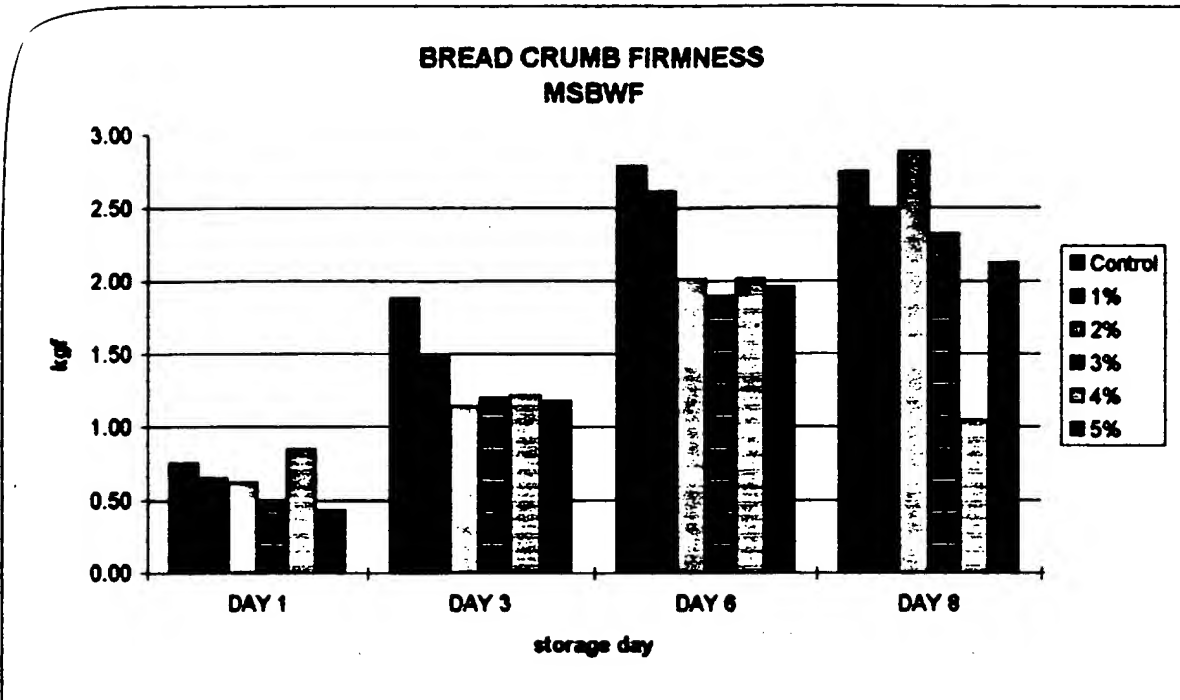
FIGURE 2



Crumb firmness means (kgf) for MSWF

262020-50696480

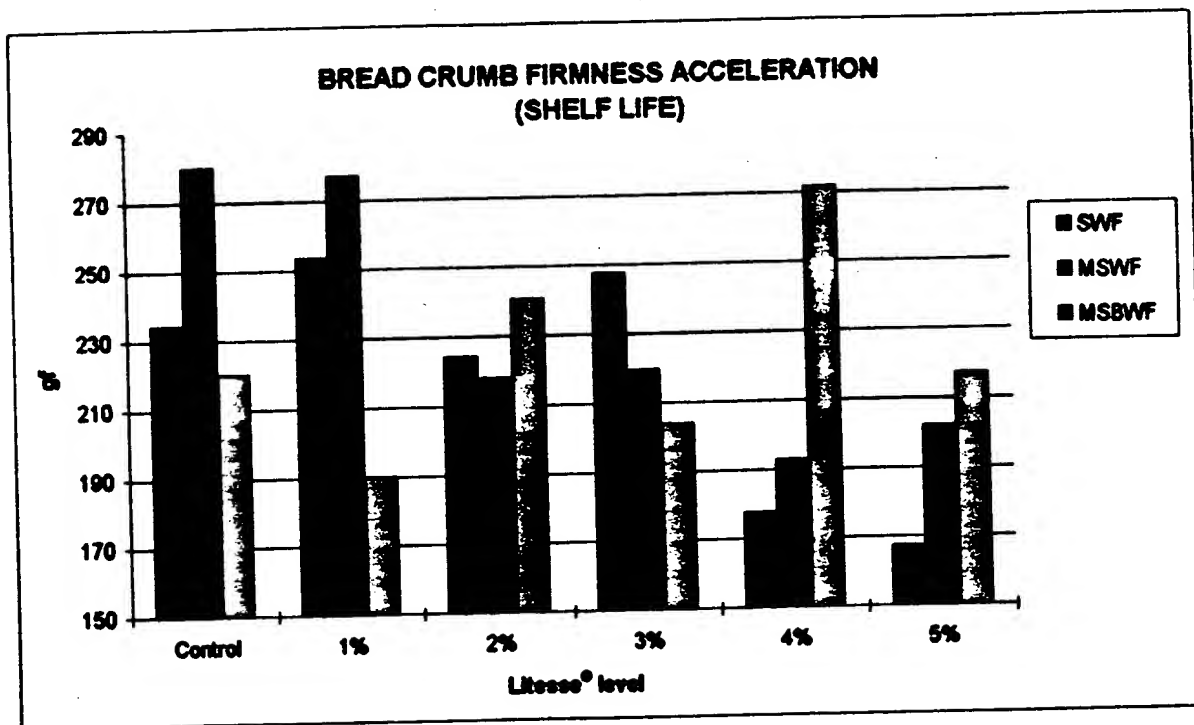
FIGURE 3



Crumb firmness means (kgf) for MSBWF

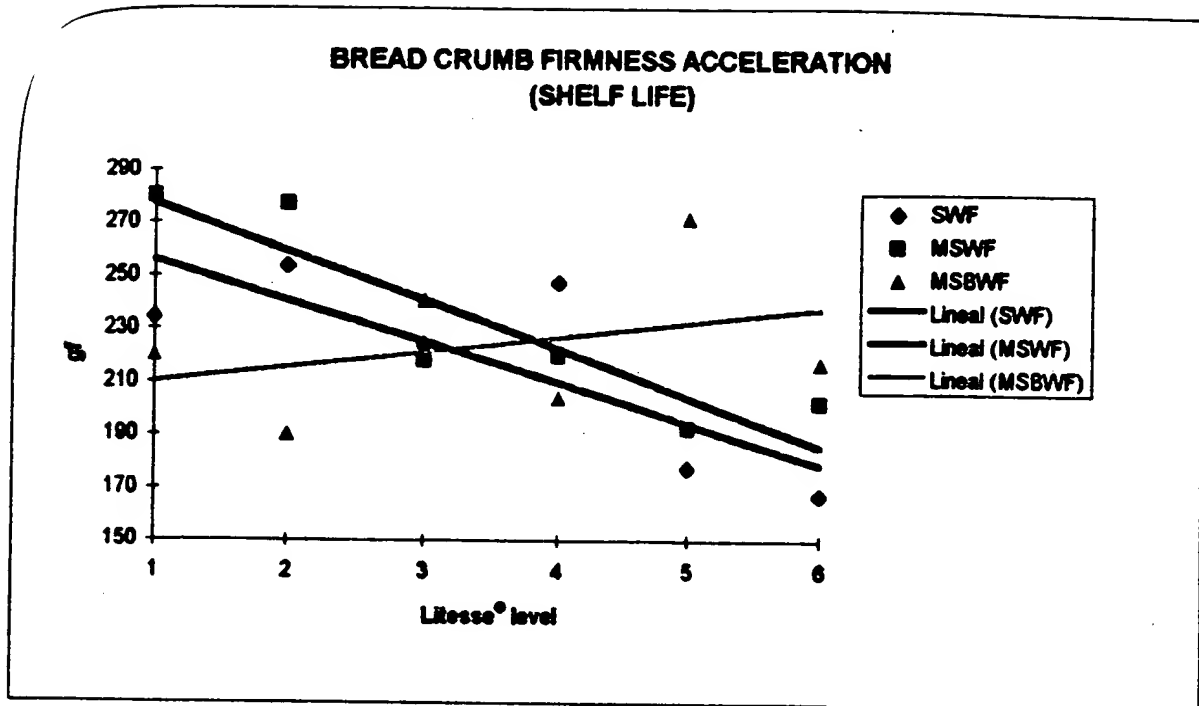
08796305-020797

FIGURE 4



Crumb firmness acceleration means (gf) for the three flours

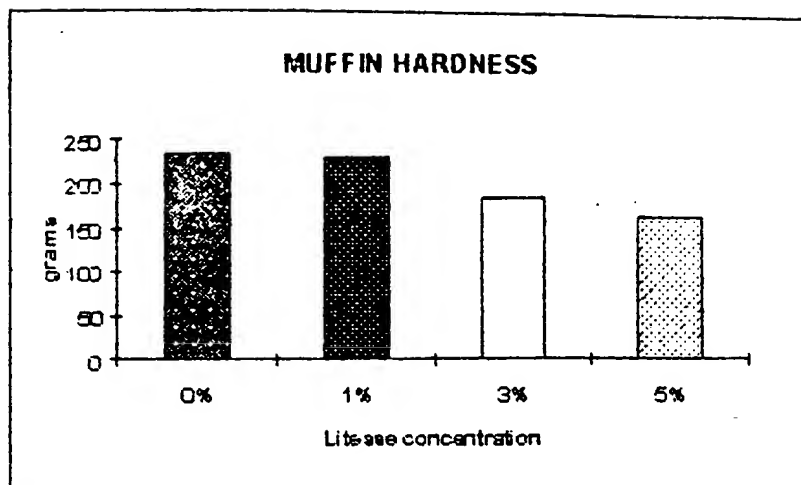
08796305-000797

**FIGURE 5**

Trend lines for crumb firmness acceleration (X axis: 1= control; 2= 1%; 3= 2%; 4= 3%; 5= 4%; 6= 5%)

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FIGURE 6



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